

Technical Data Sheet

Hifax TYC520P BLACK



Polypropylene Compounds

Product Description

Hifax TYC 520P Black is a high flow, high impact copolymer polypropylene especially designed for injection moulding large, thin wall parts. This grade has good dimensional stability, painting ability and UV stability. This grade can be used for automotive exterior parts, such as bumper. This grade is black, pellet form.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Application	Automotive Parts; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Processability; Good UV Resistance; High Flow; Low Temperature Impact Resistance

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	33	g/10 min	ASTM D1238
Density, (23 °C)	0.965	g/cm ³	ASTM D792
Mechanical			
Flexural Modulus, (23 °C)	1560	MPa	ASTM D790
Tensile Stress at Yield, (23 °C)	19	MPa	ASTM D638
Impact			
Notched Izod Impact Strength			
(23 °C)	650	J/m	ASTM D256
(-30 °C)	70	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	105	°C	ASTM D648